



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

604.0023-3
Job Sheet 198954



Part No: 604.0023-3

Job Qty: 10 pcs ✓

Part Name: Bracket Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 8/13/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 18663

Note: DWG 604.0023 REV:E IPP REV:A 19.07.15 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.07.29 WAS PURCHASED, NOW MANUFACTURED DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge	10 pcs		8/13/19	1.00	2.00	Hardinge - 1		Bn.
110	QC 2	10 pcs		8/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



Container No: S204226



Part: 604.0023 - 3

Job No: 198954

Serial No/Batch: S204226

Revision: E

Inspector:

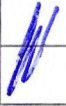
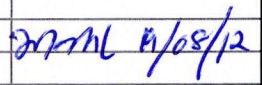
Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/09/19

Plex 8/8/19 10:26 AM Dart.Renwick.Jennifer

					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
120	Conventional Mill - 1 - B4B	10 pcs	8/13/19	0.25 1.67	Conventional Mill - 1 - B4B	
					Conventional Mill - 2 - B4B	
130	QC 2	10 pcs	8/13/19	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
140	QC 8	10 pcs	8/13/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	

				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150	Packaging 3-1 - Stock - B4B	10 pcs	8/13/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
160	QC 21 - SA	10 pcs	8/13/19	0.00 0.00	QC 21 - SA - 21 →
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - 1-Machine as per folio FOLIO REV: <u>N/A</u> DWG REV: <u>E</u> 2-Debur Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - DRILL HOLE AS PER DWG AND DEBURR 130 - (QC2- Inspect parts off machine FAI/FAIB) 140 - QC8- Inspect parts - second check 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release					

5A203

5A203

AUG 13 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R0.625	17-4 SS H900 Round Bar 0.625"	1.7900 ft (.179 ea)	100-Hardinge	5186688

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Hardinge	M17-4-H900-R0.625	2	25	0

Part Specifications				
Specifications could not be found.				

MAT
used
2.166

Plex 8/8/19 10:26 AM Dart.Renwick.Jennifer

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NOTES:

- MATERIAL: STAINLESS STEEL 17-4 H900 OR H1150 PER AMS 5643.

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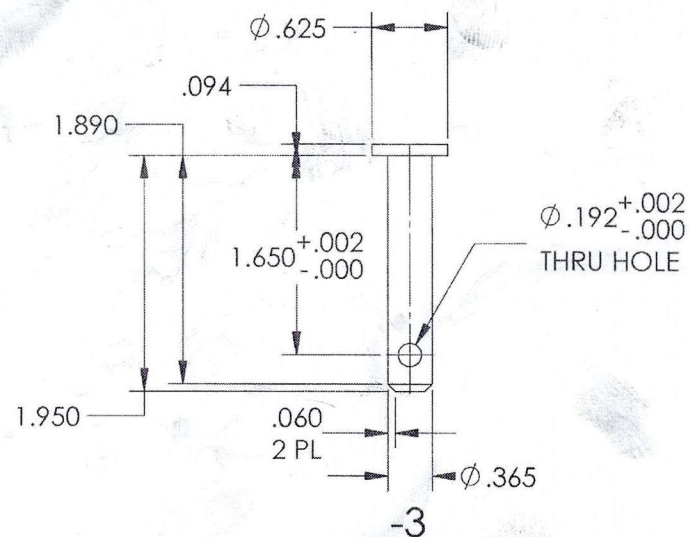
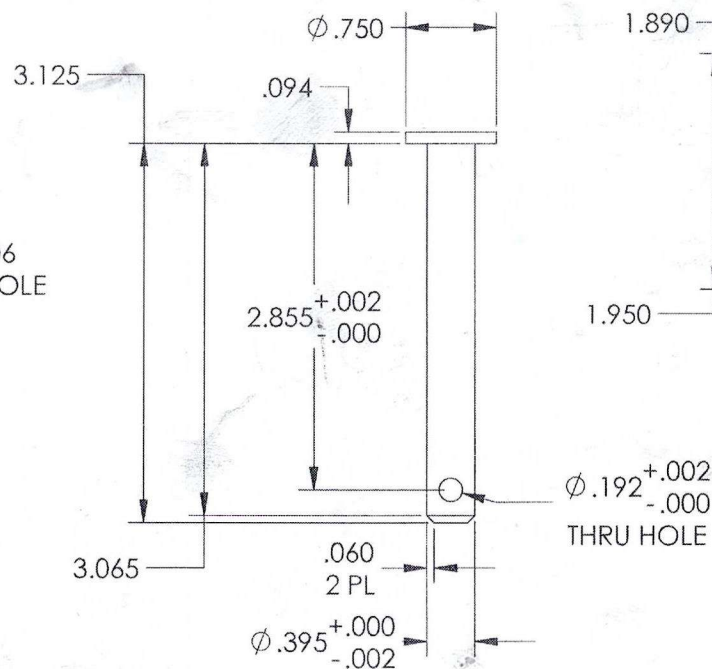
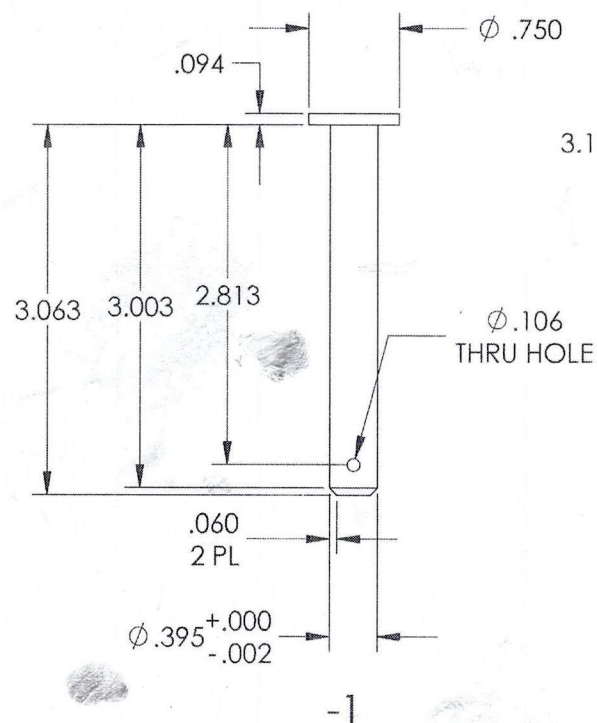
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	PREVIOUS FAA PROJECT CANCELLED		
B	RESUBMIT	07/27/04	D. PARROT
C	INCORPORATED ECN 00582	09/09/04	S. JOSEPH
D	INCORPORATED ECN 05998	06/28/18	P. BRAVO
E	INCORPORATED ECN 06091	09/24/18	P. BRAVO

A

B

C

D



QTY	PART #	DESCRIPTION	MAT'L	SPEC.
3	604.0023-3	BRACKET PIN (FWD)		
2	604.0023-2	BRACKET PIN (OUTBOARD)		
1	604.0023-1	BRACKET PIN		
PARTS LIST				
NEXT ASSY (S)		ORIGINAL DATE	3030 ENTERPRISE CT., SUITE A	
604.0018		DRAWN BY	VISTA, CA 92081	
		CHECKED	(760)-724-5300	
		DRAWING APPROVAL	DART AEROSPACE	
		D. PARROT	APICAL INDUSTRIES, INC.	
		07-27-04	DBA DART AEROSPACE	
		CONTRACT NO.	BRACKET PINS	
		UNLESS OTHERWISE SPECIFIED	SIZE CAGE CODE UNV. NO. REV	
		DIMENSIONS ARE IN INCHES	B 07M26 604.0023 E	
		TOLERANCES ARE:	SCALE NONE SHEET 1 OF 1	
		2 PLACE DECIMALS $\pm .01$		
		ANGLES $\pm .5^\circ$		

